

Equipment List

Metal Stamping Department

Stamping Presses	Ton	Bed(F-B)	Bed(L-R)	Shut Ht.	Current Configuration	Strokes per Minute	Air Cushion?
Bliss	750	48.00	84.00	58.00	Draw Press	30	Yes
Cleveland	500	52.00	108.00	44.00	Progressive Die Press	30-60	
Bliss	500	72.00	144.00	44.00	Automated Transfer	15	
Cleveland	300	50.00	72.00	24.25	Hand Transfer Press	30	Yes
Struthers-Wells	300	60.00	120.00	25.50	Progressive Die Press	30	
Bliss	250	48.00	84.00	19.00	Hand Transfer Press	30	
Minster	250	36.00	120.00	24.00	Progressive Die Press	20-40	
Minster	250	48.00	84.00	24.00	Progressive Die Press	20-40	
Niagara	200	48.00	60.00	23.50	Progressive Die Press	20-40	
Warco	200	42.00	84.00	26.00	Hand Transfer Press	40	
Niagara	150	36.00	60.00	24.00	Hand Transfer Press	20-90	
Bliss	150	48.00	60.00	16.50	Progressive Die Press	30	
Bliss	150	48.00	60.00	16.50	Progressive Die Press	30	
L & J	125	29.00	42.00	16.00	Progressive Die Press	30	Yes
Toledo	125	30.00	40.00	18.00	Hand Transfer Press	36	
Niagara	125	36.00	60.00	19.25	Hand Transfer Press	40	Yes
Bliss	125	36.00	53.00	24.00	Hand Transfer Press	20	Yes
Bliss	120	30.00	48.00	22.00	Hand Transfer Press	40	
Niagara	110	27.00	43.00	18.25	Hand Transfer Press	40	
Bliss	110	27.00	42.00	17.25	Progressive Die Press	36	
Niagara	110	27.00	42.00	24.00	Hand Transfer Press	60	
Niagara	110	27.00	42.00	24.00	Hand Transfer Press	40	
Clearing	75	30.00	72.00	21.00	Hand Transfer Press	30	
Minster	75	22.00	35.00	12.00	Progressive Die Press	70	
Clearing	60	21.00	32.00	15.25	Hand Transfer Press	60	
Minster	60	21.00	32.00	13.50	Progressive Die Press	120	
Bliss	35	17.00	26.00	11.25	Hand Transfer Press	20-350	
U&S	35	16.00	27.00	7.50	Hand Transfer Press	10-100	
Minster	32	15.00	24.00	12.50	Progressive Die Press	120	

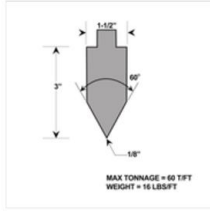
Metal Fabrication Department



Trumpf TruLaser 1030

Bed Size: 120 x 60

Fiber Laser are Superior to CO2
Automated Pallet Changer for Speed
Cuts sheet thickness up to 20 mm
Cuts highly reflective metals like copper and brass



Press Brakes

Mfg.	Model	Ton	Bed(F-B)	Bed(L-R)	Shut Ht.	Type
Cincinnati CNC	135PF	135	5	120	16	Hydraulic
Cincinnati CNC	60PF	60	5	60	14	Hydraulic
Verson	208-F	60	5	120	12	Mechanical
Verson	208-F	60	5	150	12	Mechanical
Sturdy Bender	120-144-17	120	17	144	12	Mechanical

Turret CNC Punch Press

Mfg.	Model	Ton	Sta.	A/I	Table Size
Muratec	2044EZ	22	18	3	60X48



Miscellaneous Equipment

- Atlantic Hydraulic Metal Shears with a 10' Bed
- Pem-Setter 6 Ton Hardware Insertter
- Stampco Corrugator, Assorted feeders, un-coilers and straighteners
- Fully Equipped Tool & Die Shop in house

Welding Department

Spot Welders	Model	KVA	Volt	Cycle	Throat	Max Force	@ P.S.I.
Peer	AP-335		35				
Progressive	702ES.20		150	440	60	24	4020#
Progressive	702ES.20		150	440	60	24	4020#
Progressive	702ES.20		150	440	60	24	4020#
MIG/TIG	Amps	Type					
2 - Lincoln	250	TIG					
Westinghouse	250	MIG					
L-TEC	250	MIG					

