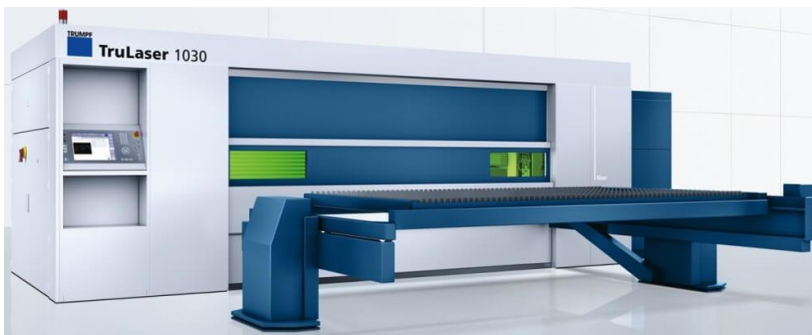


Equipment List

Metal Stamping Department

Stamping Presses	Ton	Bed(F-B)	Bed(L-R)	Shut Height	Current Configuration	Strokes per Minute	Air Cushion?
Bliss	750	48.00	84.00	58.00	Draw Press	30	Yes
Steelweld	500	54.00	108.00	35.00	Progressive Die Press	30-35	
Bliss	500	72.00	144.00	44.00	Automated Transfer	15	
Cleveland	300	50.00	72.00	24.25	Hand Transfer Press	30	Yes
Struthers-Wells	300	60.00	120.00	25.50	Progressive Die Press	30	
Minster	250	36.00	120.00	24.00	Progressive Die Press	20-40	
Minster	250	48.00	84.00	24.00	Progressive Die Press	20-40	
Niagara	200	48.00	60.00	23.50	Progressive Die Press	20-40	
Warco	200	42.00	84.00	26.00	Hand Transfer Press	40	Yes
Bliss	150	48.00	60.00	16.50	Progressive Die Press	30	
Bliss	150	48.00	60.00	16.50	Progressive Die Press	30	
Toledo	125	30.00	40.00	18.00	Hand Transfer Press	36	Yes
Niagara	125	36.00	60.00	19.25	Hand Transfer Press	40	Yes
Bliss	120	30.00	48.00	22.00	Hand Transfer Press	40	
Bliss	110	27.00	30.00	18.25	Hand Transfer Press	40	
Bliss	110	27.00	42.00	17.25	Progressive Die Press	36	
Niagara	110	27.00	42.00	24.00	Hand Transfer Press	60	
Niagara	110	27.00	42.00	24.00	Hand Transfer Press	40	
Clearing	75	30.00	72.00	21.00	Hand Transfer Press	30	
Niagara	75	36.00	24.00	15.75	Hand Transfer Press	75	
Minster	75	22.00	35.00	12.00	Progressive Die Press	70	
Minster	60	21.00	32.00	13.50	Progressive Die Press	120	
Bliss	35	17.00	26.00	11.25	Hand Transfer Press	20-350	
Danly	12	9.00	14.00	10.00	Hand Transfer Press	NA	

Metal Fabrication Department



Trumpf TruLaser 1030

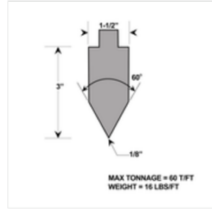
Bed Size: 120 x 60

Fiber Laser are Superior to CO2

Automated Pallet Changer for Speed

Cuts sheet thickness up to 20 mm

Cuts highly reflective metals like copper and brass



Press Brakes

Mfg.	Model	Ton	Bed(L-R)	Shut Ht.	Type
Cincinnati CNC	135PF	135	120	16	Hydraulic
Sturdy Bender	120-144-17	120	144	12	Mechanical
Cincinnati CNC	60PF	60	60	14	Hydraulic
Verson	208-F	60	150	12	Mechanical

Turret Punch Press

Mfg.	Model	Ton	Stations	Auto-Index Stations	Table Size
Muratec	2044EZ	22	18	3	48x48



Miscellaneous Equipment

- Atlantic Hydraulic Metal Shears with a 10' Bed
- Pem-Setter 6 Ton Hardware Inserter
- Assorted feeders, un-coilers and straighteners
- Fully Equipped Tool & Die Shop in house

Welding Department

Spot Welders	KVA	Throat
Progressive	150	24
Progressive	150	24
Sciaky	100	24
Arc Welders	Amps	Type
Lincoln	250	TIG
Westinghouse	250	MIG
L-TEC	250	MIG

